

# EURECOMP- European recycling and circularity in large composites components

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Open Innovation Workshop

*Processes and methods for recycling, reuse, and recovery of advanced composite materials in the transport sector*



REPOXYBLE - Depolymerizable bio-based multifunctional closed loop recyclable epoxy systems for energy efficient structures

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**repxyble**  
BIO-BASED MULTIFUNCTIONAL RECYCLABLE COMPOSITES



EURECOMP Project: European recycling and circularity in large composite components

Reproxyble open innovation workshop

07/06/2024

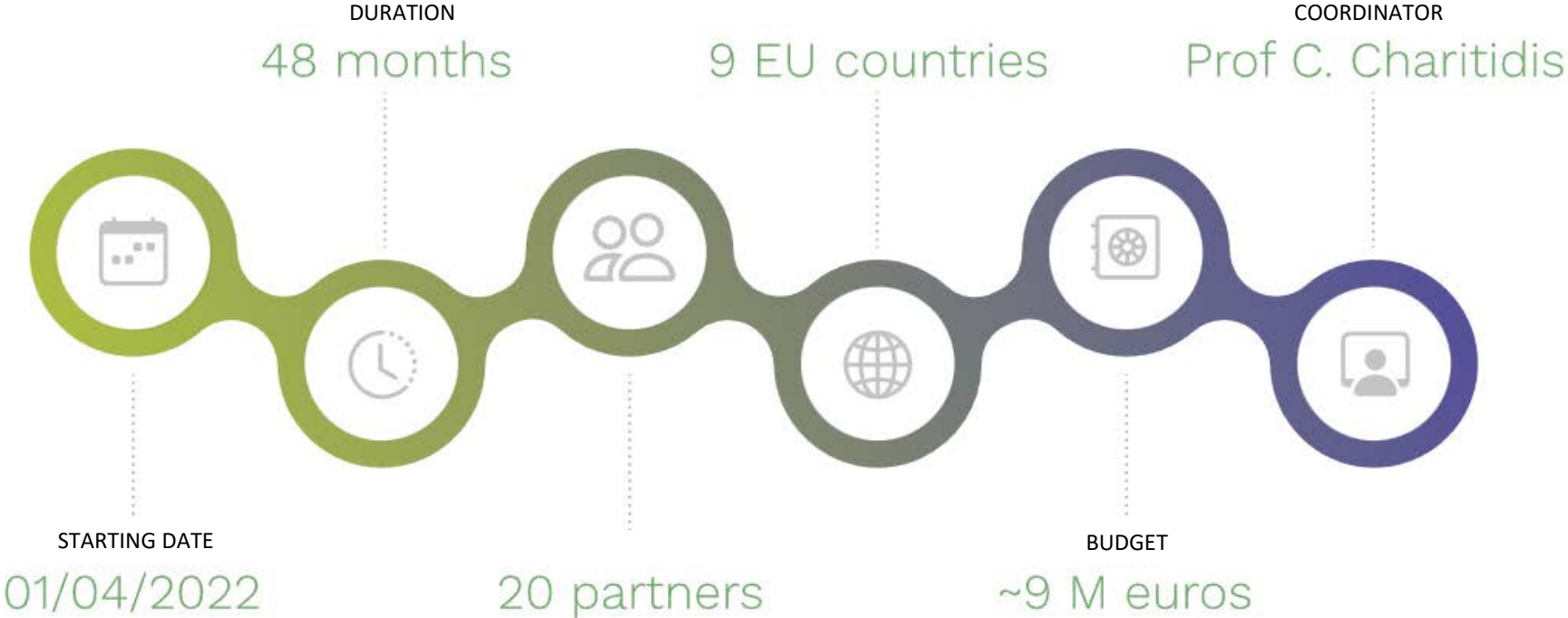
Dionisis Semitekolos / R-Nano NTUA



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# EuReComp in a nutshell



 PROJECT ACRONYM/TITLE  
**EuReComp**  
European recycling & circularity  
in large composite components

 GA NUMBER  
**101058089**  
CALL: A digitized, resource-efficient  
and resilient industry 2021





20 Industrial and academic partners with complementary and multidisciplinary expertise!

- ✓ 2 IND
- ✓ 11 RTO
- ✓ 7 SME

# EuReComp Mission



The **cumulating composite wastes** are more prominent than the needed new composites. The **aircraft** and **wind energy** sectors contribute to a major share.

Across all industries about 60% of waste **fibre reinforced composites** is **landfilled**, causing severe **societal and environmental issues**.

EU's **Circular Economy plan** seeks to reduce the landfill down to 10% by increasing the rate of **recycling**.

Stakeholders seek **advanced technologies** and **end-of-life options**, which promote the **recycling** of carbon fibres.



**R6 strategy**  
Reuse, Repair, Refurbish,  
Remanufacture, Repurpose and Recycling  
of parts from end-of-life large scale products

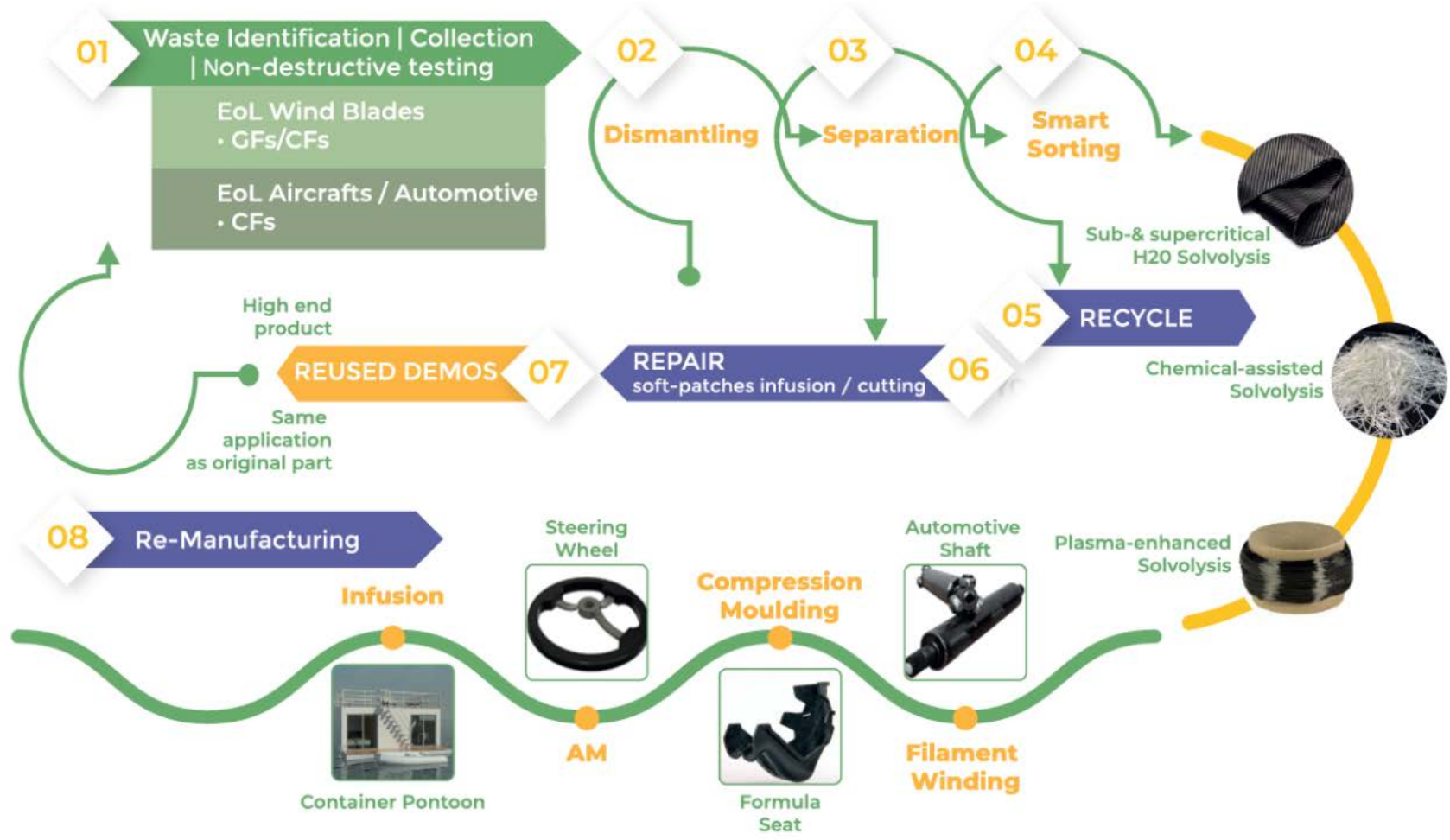
EuReComp project has a strong focus on **circularity**, setting out to provide **sustainable methods towards recycling and reuse of composite materials**, coming from components used in various industries, such as aeronautics and wind energy.



**EuReComp pathways towards circularity:**

- Repairing, repurposing and redesigning parts from end-of-life large scale products and
- Recycling and reclamation of the materials used in such parts

# EuReComp Concept



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# RE-use cases

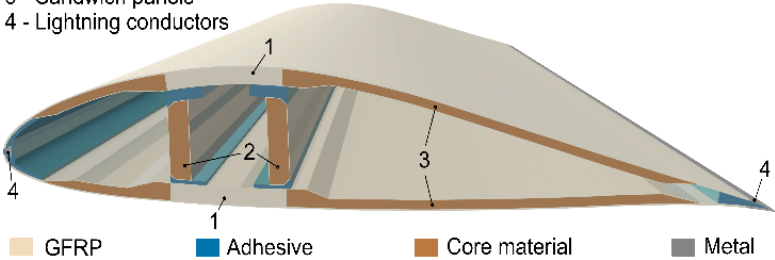


Watertank cutting areas



Tables from an EoL watertank (TU Dresden – Institute for Lightweight Engineering and Polymer Technology)

- 1 - Spar caps
- 2 - Shear webs
- 3 - Sandwich panels
- 4 - Lightning conductors



Float test with PV-floating system



# Demos with recycled materials



- Continuous fibres
- CFs fabric patches
- Chopped CFs



Filament Winding (B&T)	Compression Moulding (DAL)	3D printing (BIO)	Vacuum Infusion (APM)
Automotive Shaft	Formula Seat	Steering Wheel	Container Pontoon







## Recycling progress



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*Composite specimen  
manufactured with Filament  
Winding*



*Plasma Treatment*



*Continuous Carbon Fibre  
Reclamation through Plasma  
Treatment*



*Fibre rearrangement*

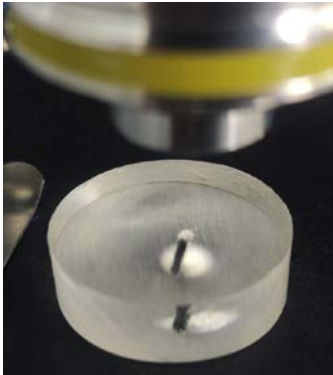


*Fibre winding*

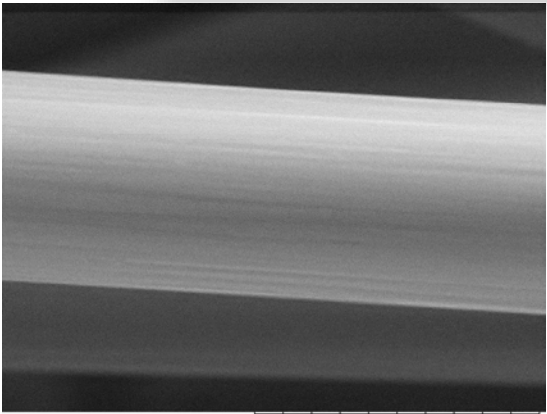
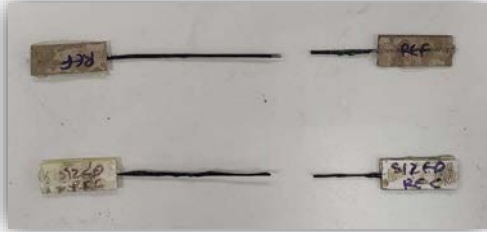
# Fibre upgrading



	Tensile Strength (GPa)
Reference	3.45 ± 0.41
Recycled	2.71 ± 0.32
Sized Recycled	3.12 ± 0.28

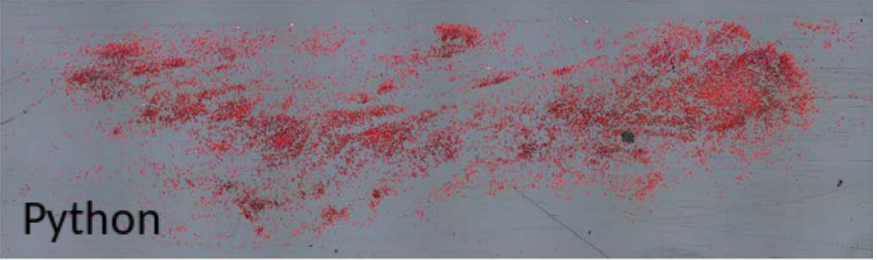
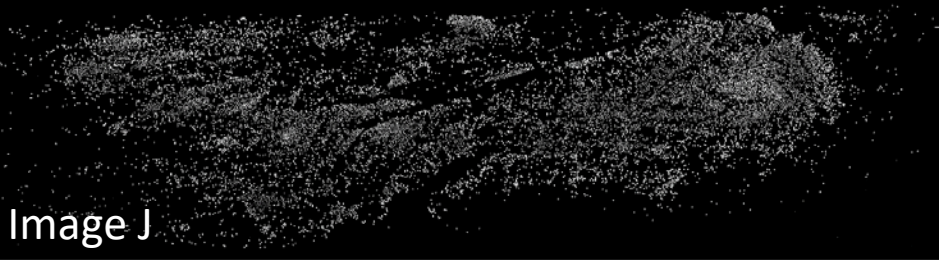
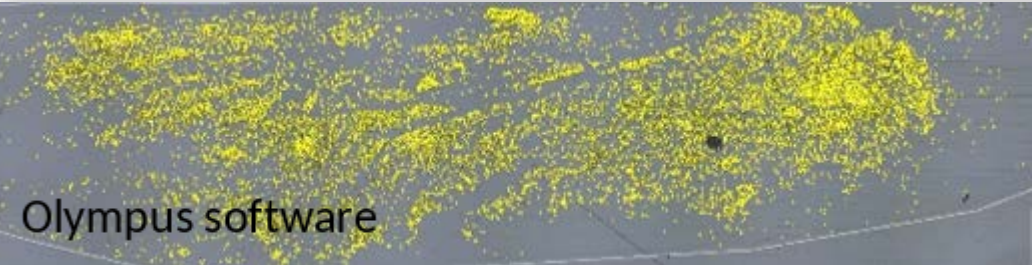


Impregnated fibre discs for optical microscopy



Test2604 2023/07/06 NL UD7.7 x9.0k 10 µm  
Hitachi TM3030Plus

Recycled Fibre x9000



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# Acknowledgment



The research leading to these results has received funding from the European Union's Horizon Europe Research and Innovation programme under Grant Agreement No 101058089.

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A large yellow smiley face graphic consisting of two thick curved lines forming the top and bottom arcs.

**Thank you!**

**Dionisis Semitekolos**

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